6L80/6L90 Module Removal

View of 6L80/6L90 with pan removed

Pull this tab to unlock module from electrical pass-thru

Unscrew these 6 bolts for module removal

Disconnect selector shaft nub from trans module

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View showing nub disconnected from trans module

Lift the front – then slide the entire assembly forward for removal

View after removal - make sure the 4-seal assembly stays in place

Unplug the two electrical connectors
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Remove 11 bolts to separate module from valve body

This is the module to send in for programming