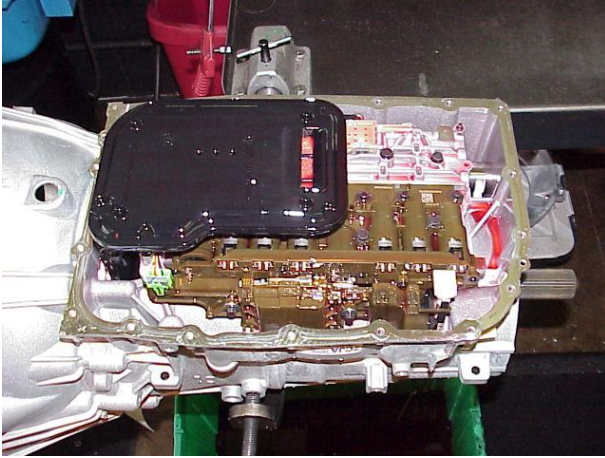
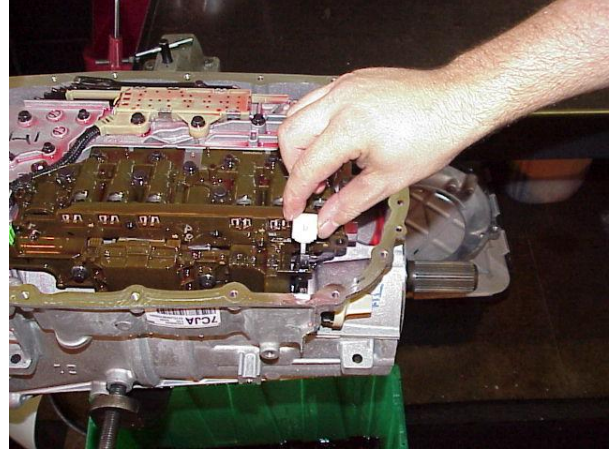


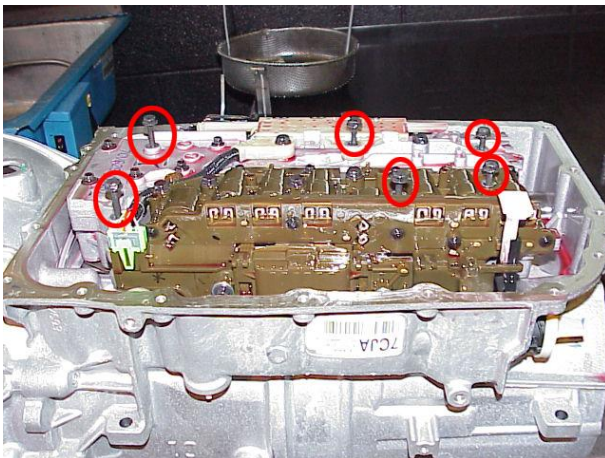
6L80/6L90 Module Removal



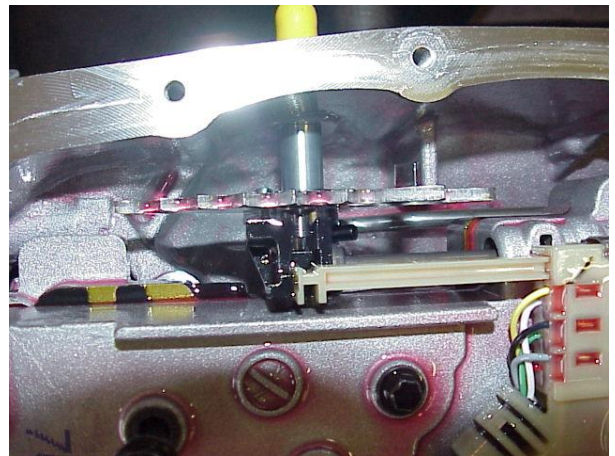
View of 6L80/6L90 with pan removed



Pull this tab to unlock module from electrical pass-thru

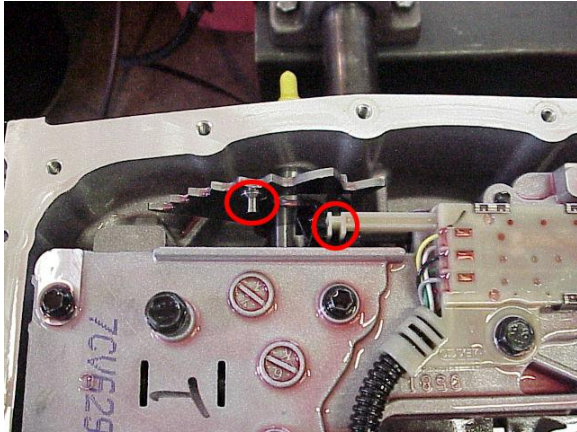


Unscrew these 6 bolts for module removal

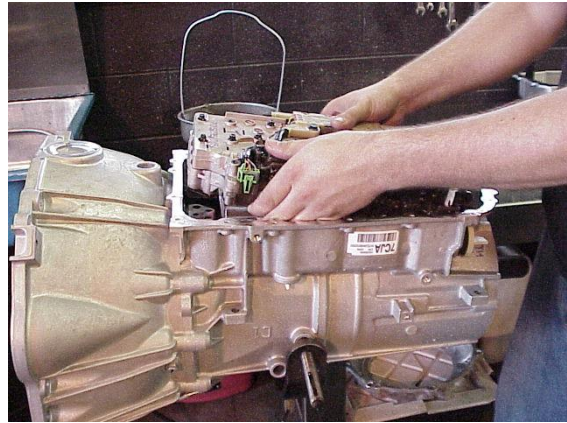


Disconnect selector shaft nub from trans module

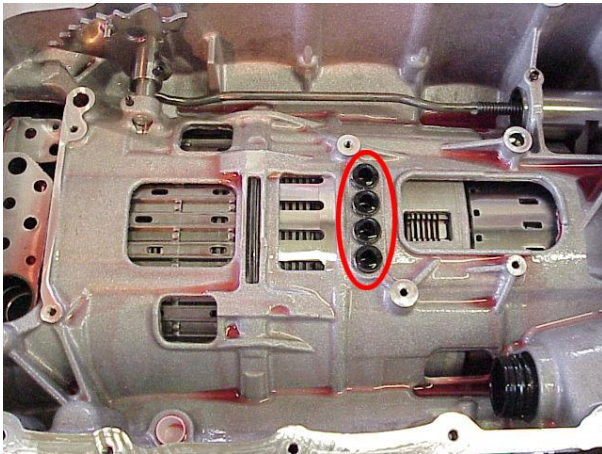
6L80/6L90 Module Removal



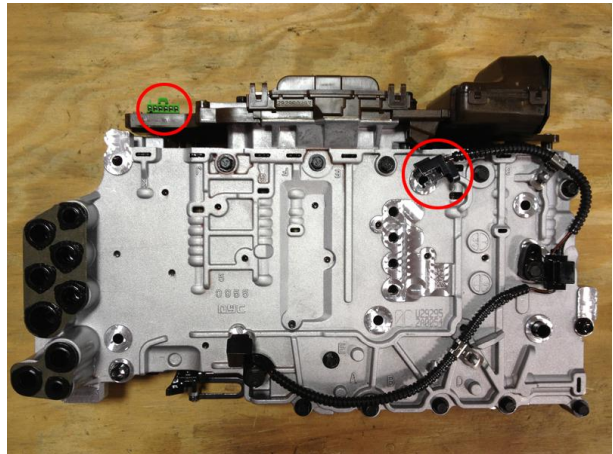
View showing nub disconnected from trans module



Lift the front – then slide the entire assembly forward for removal

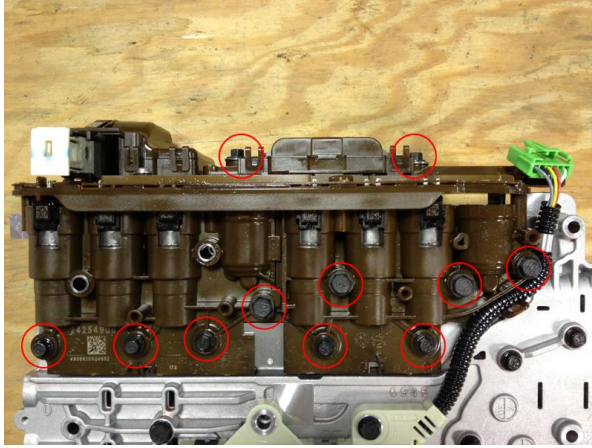


View after removal - make sure the 4-seal assembly stays in place

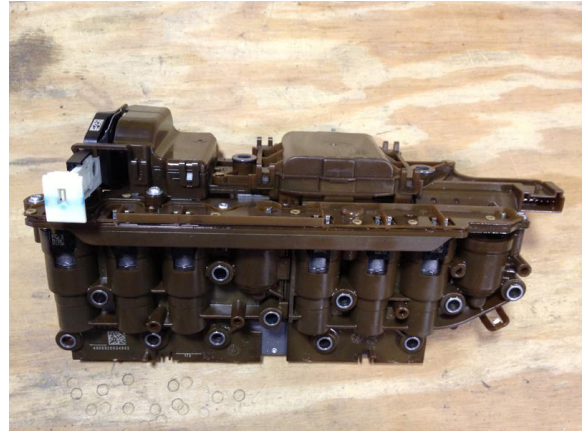


Unplug the two electrical connectors

6L80/6L90 Module Removal



Remove 11 bolts to separate
module from valve body



This is the module to send in
for programming